



PART NUMBER

PFR5-3607

DESCRIPTION

REAR SUBFRAME FRONT MOUNTING BUSH

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane A Bushes 2 x Polyurethane B Bushes
 2 x Stainless Steel Sleeves 1 x PTFE/Silicone Grease
 2 x Delrin Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Remove the original bushes from the subframe, cleaning away any dirt and rust from the bore and retain the original lower washers. Remove any burrs or sharp edges with a rounded file.
2. Insert the **larger A bush** into the top side of the subframe, seating the bush to match the profile of the welded portion. **See Fig A.** Fit the supplied **Delrin washer** in the bush recess.
3. Insert the **smaller B bush** into the subframe from the underside. **See Fig B.**

NB. If fitting these to an M3 and those retrofitted with the chassis reinforcement plates, the black **Delrin washer** will need to be removed from the **upper A bush**.

4. Apply some of the **supplied grease** to the bore of the bush, pressing the sleeve in until flush at both ends.
5. Lift the subframe back into position and re-use the OE cupped washer on the lower face of the **B bush**.
6. Torque all hardware to the manufacturer's recommended torque settings.

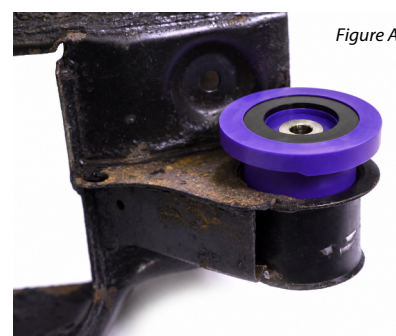
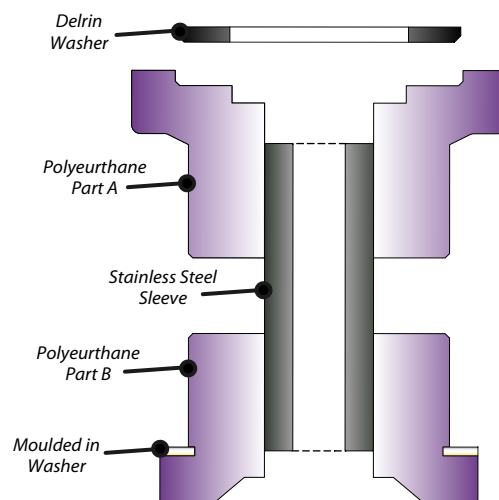


Figure A

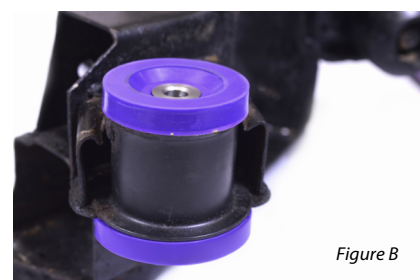


Figure B



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